Title: METHOD FOR

METALLURGICALLY JOINING A

TUBE TO A MEMBER

Applicant: Ananthanarayanan

et al.

Docket No.: DP-307603(CIP2)

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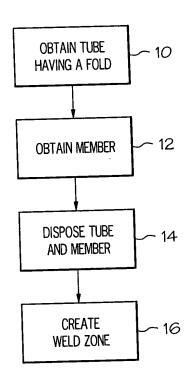


FIG. 1

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TUBE TO A MEMBER Applicant: Ananthanarayanan

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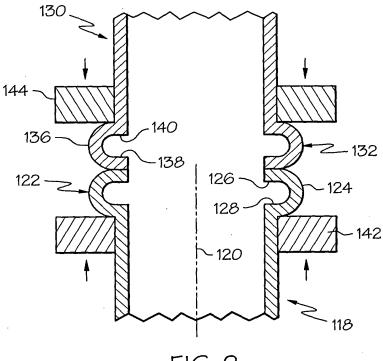


FIG. 2

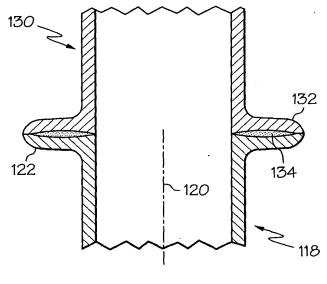


FIG. 3

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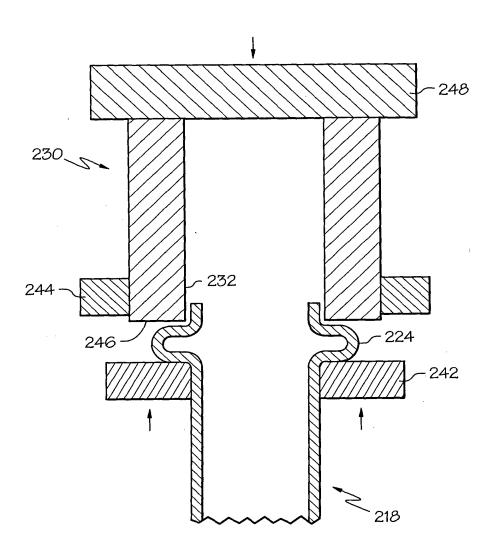


FIG. 4

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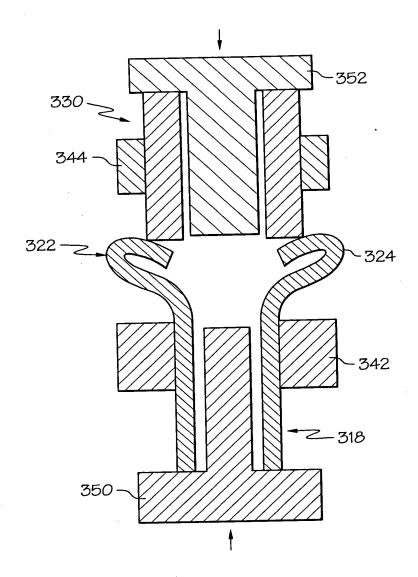
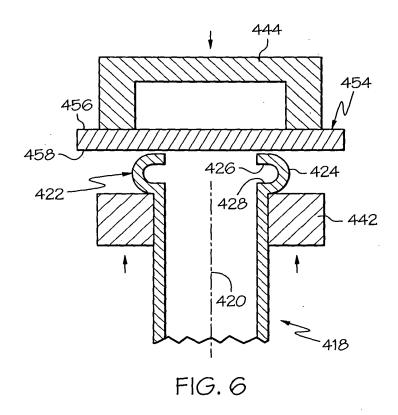


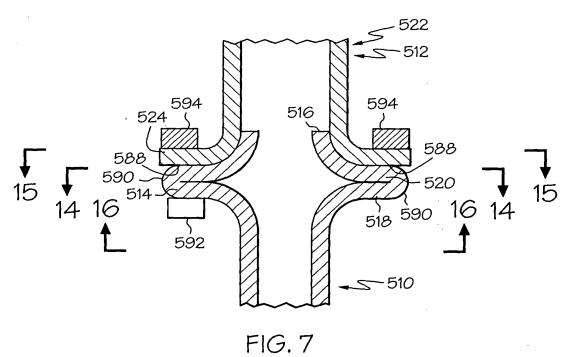
FIG. 5

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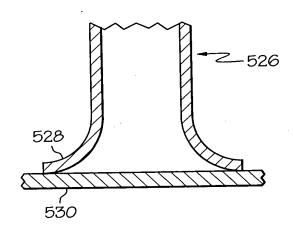


FIG. 8

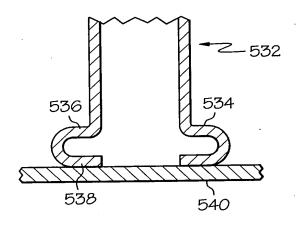


FIG. 9

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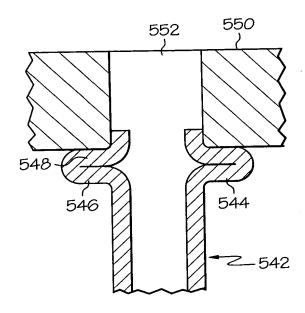


FIG. 10

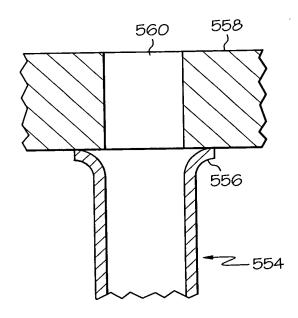


FIG. 11

METALLURGICALLY JOINING A TUBE

TO A MEMBER

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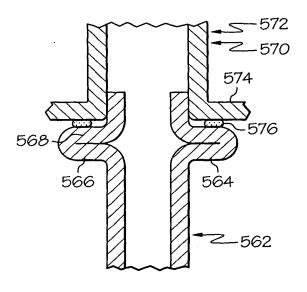


FIG. 12

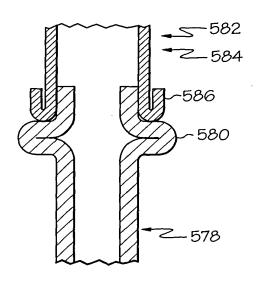


FIG. 13

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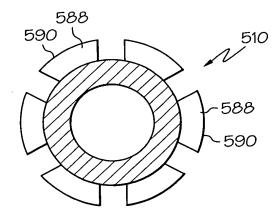


FIG. 14

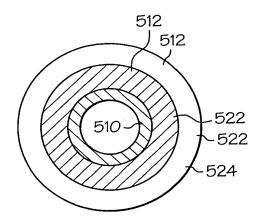


FIG. 15

